



PIPE GROOVING MACHINES

QINGYANG pipe grooving machines are mainly used for rolling annular grooves at the ends of steel pipes for pipe connection with clamps. It is an ideal tool for pipe work in construction and installation sectors.

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GC200-BS

1.Features

- Light in weight
- Hydraulic drive
- Good performance-price ratio
- Reliable structure and stable performance
- Upper Pinch roller is adjustable relative to lower knurl roller



2.Technical Specifications

Model		GC200-BS
Capacity	Pipe wall thickness	1~5mm
	Diameter	50~200 (2"~8", plastic-lined steel pipe)
Type of feed		Hydraulic Pressure
Standard of groove		Following US groove standard
Spindle speed		22rpm
Max. working pressure		50KN
Motor		YC7142T(S) 220V 750W 2800r/min
Net weight		85kg
Machine size		680×288×550mm
Packing size		754×474×765mm

3.Attached Tools and Accessories

DESCRIPTION	SPECIFICATIONS	QUANTITY
Pipe stand	JLM4.114.1058	1
Hydraulic oil	200ml	One bottle
Knurl roller	50, (65-80), 200	One for each
Pinch roller	50, 200	One for each
Oil Gun	180ml	1
Screw Driver	75	2
Hexagonal Spanner	4, 5, 6, 8, 10	One for each
Double-end Spanner	10×12, 16×18	One for each

GC150-BNS

1.Features

- Light in weight.
- Hydraulic drive.
- Good performance-price ratio.
- Wide grooving range from 25 to 150 (pipe diameter).



2.Technical Specifications

Model		GC150-BNS
Capacity	Wall thickness	1-5mm
	Pipe diameter	25-150
Spindle speed		29 r/min
Motor		YC7142T(S) 220V, 50Hz, 750W, 2800 r/min
Capacitor		250V 150μF
Weight		48kg
Dimensions		568×245×538mm

3.Attached Tools and Accessories

DESCRIPTION	SPECIFICATIONS	QUANTITY
Hydraulic Oil	200ml	1 bottle
Cresecent Spanner	35~60	1
Round Nut	M35×1.5, M42×1.5	One for each
Pinch Roller	61013	1
Knurl Shaft	41002	1
Pipe stand	JLM4.114.1038	1
Screw Driver	75	2
Hexagonal Spanner	4, 5, 6, 8	One for each
Double-end Spanner	10×12, 16×18	One for each

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GC200-BN

1.Features

- Light in weight
- Hydraulic drive
- Good performance-price ratio
- Easy and reliable operation
- Upper Pinch roller is adjustable relative to lower knurl roller.



2.Technical Specifications

Model		GC200-BN
Capacity	Pipe wall thickness	1~6mm
	Diameter	50~200 (2"~8", steel pipe)
Type of feed		Hydraulic Pressure
Standard of groove		Following US groove standard
Spindle speed		29rpm
Max. working pressure		40KN
Motor		YC7142T(S) 220V 750W 2800r/min
Net weight		59kg
Machine size		637×316×600mm
Packing size		705×385×670mm

3.Attached Tools and Accessories

DESCRIPTION	SPECIFICATIONS	QUANTITY
Pipe stand	JLM4.114.1059	1
Hydraulic oil	200ml	One bottle
Pinch roller	61033	1
Screw Driver	75	2
Hexagonal Spanner	4, 5, 6, 8	One for each
Double-end Spanner	10×12, 16×18	One for each

GC150-BN

1.Features

- More reliable in structure and stable in performance
- Improved greatly in processing capability and grooving quality
- Hydraulic drive
- Good performance-price ratio
- Easy and reliable operation
- Upper Pinch roller is adjustable relative to lower knurl roller



2.Technical Specifications

Model		GC150-BN
Capacity	Pipe wall thickness	3~5mm
	Pipe diameter	50~150 (2"~6")
Type of feed		Hydraulic feed
Standard of groove		Following US groove standard
Spindle speed		29rpm
Motor		YC7142T (short shaft), 220V, 50Hz, 750W, 2800 r/min
Max. working force		30000N
Max. pressure		37Mpa
Oil pump displacement		1.1mL/time
Cylinder capacity		70mL
Weight		48kg
Machine size		568×245×538mm
Packing size		660×380×618mm

3.Attached Tools and Accessories

DESCRIPTION	SPECIFICATIONS	QUANTITY
Pipe Stand	JLM4.114.1028	1
Hydraulic Oil	200ml	One bottle
Screw Driver	75	2
Hexagonal Key	4, 5, 6, 8	One for each
Double-end Spanner	10×12, 16×18	One for each

GC300-BM

1.Features

- Reliable in structure and stable in performance
- Hydraulic drive
- Good performance-price ratio
- Easy and reliable operation
- Upper Pinch roller is adjustable relative to lower knurl roller

2.Technical Specifications

Model	GC300-BM
Capacity	Pipe wall thickness 3~10mm
	Diameter 50~300 (2"~12")
Type of feed	Hydraulic Drive
Standard of groove	Following US groove standard
Spindle speed	25rpm
Max. working pressure	93000N
Max. pressure of oil pump	30Mpa
Displacement of oil pump	1.2ml/time
Capacity of cylinder	230ml
Motor	DOT9012GA, 220V, 50Hz 1.5kW, 2800 r/min
Net weight	112kg
Machine size	730×400×715 mm
Packing size	825×465×795mm

3.Attached Tools and Accessories

DESCRIPTION	SPECIFICATIONS	QUANTITY
Pipe stand	JLM4.114.1032	1
Hydraulic oil	200ml	One bottle
Knurl roller	41027, 41029	One for each
Pinch roller	61030	1
Screw Driver	75	2
Hexagonal Key	4, 5, 6, 8, 10	One for each
Double-end Spanner	10×12, 16×18	One for each

GC984-A

1.Features

- Hydraulic drive
- Thick pipe wall rolling (up to 20mm)
- Dual rolled grooves available
- Heavy duty



GC300-BN

1.Features

- Reliable in structure and stable in performance
- Good performance-price ratio
- Easy and reliable operation
- Upper Pinch roller is adjustable relative to lower knurl roller.

2.Technical Specifications

Model	GC300-BN
Capacity	Pipe wall thickness 3~7mm
	Diameter 50~300 (2"~12")
Type of feed	Hydraulic Drive
Standard of groove	Following US groove standard
Spindle speed	22rpm
Max. working pressure	62000N
Max. pressure of oil pump	32Mpa
Displacement of oil pump	1.2ml/time
Capacity of cylinder	100ml
Motor	YC7142T (short shaft), 220V, 50Hz, 750W, 2800 r/min
Net weight	83kg
Machine size	680×288×516mm
Packing size	735×475×732mm

3.Attached Tools and Accessories

DESCRIPTION	SPECIFICATIONS	QUANTITY
Pipe stand	JLM4.114.1032	1
Hydraulic oil	200ml	One bottle
Knurl roller	2	1
Pinch roller	6	1
Screw Driver	75	2
Hexagonal Key	4, 5, 6, 8	One for each
Double-end Spanner	10×12, 16×18	One for each

2.Technical Specifications

Model	GC984-A
Type of feed	Hydraulic Pressure
Capacity	Pipe wall thickness 3.5~20mm(Single rolled groove) 3.5~10mm(Dual rolled grooves)
	Pipe Diameter 125~500 125~400
	MX.Pipe Weight 2000kg
	Max. working pressure 180kN
Cylinder specifications	Max. pressure of oil pump 2/40MPa (double action oil pump)
	Displacement of oil pump 2 / 8 mL/time
	Capacity of cylinder 500 mL
Spindle speed	20r.p.m
Motor	Y132S-4, 4KW, 380V 50Hz, 8.77A 1430r.p.m
Gearbox with motor	Cycloid gearbox:ZWD4-7A-71
Weight	500kg
Packing size	1480×560×1592mm

GC983-A

1.Features

- Heavy-duty grooving tool for large diameter steel pipe
- Hydraulic drive
- Good performance-price ratio
- Easy and reliable operation
- Upper Pinch roller is adjustable relative to lower knurl roller



2.Technical Specifications

Model	GC983-A
Capacity	Pipe wall thickness 4~12mm
	Pipe Diameter 100~600 (4"~24")
Type of feed	Hydraulic Pressure
Standard of groove	Following US groove standard
Spindle speed	22rpm
Max. working pressure	100000N
Max. pressure of oil pump	37MPa
Displacement of oil pump	3ml/time
Capacity of cylinder	300ml
Motor	Y100L2-4, 3kW, 380V, 50Hz, 6.8A, 1430rpm
Net weight	290kg
Machine size	905×672×915mm
Packing size	1100×860×1100mm

3.Attached Tools and Accessories

DESCRIPTION	SPECIFICATIONS	QUANTITY
Screw driver	75	2
Hexagonal key	5, 6, 8, 10, 14	One for each
Oil gun	180mL	1
Pipe stand	JLM4.114.1013 JLM4.115.1008	One for each
Double-end spanner	10×12, 16×18, 22×24	One for each
Hydraulic oil	200ml	One bottle
Pinch roller	8-20, 22-24	One for each
Knurl roller	(200-300×6) (350-400×7) (450-500×7) (550-600×8)	One for each

3.Attached Tools and Accessories

DESCRIPTION	SPECIFICATIONS	QUANTITY(PCS)
Screw driver	75	2
Hexagonal key	6, 8, 10, 12	One for each
Oil gun	180mL	1
Pipe stand	1	1
Double-end spanner	13×16, 19×24	One for each
Hydraulic oil	250mL	250mL